

RIME CHART			Maintenance Work Class									
			Breakdown / Safety Critical / Compliance	Production or Quality Loss	Potential Breakdown	Preventive Maintenance	Working Conditions	Shutdown Work	Normal Maintenance	Protects	Cost Reductions	Spare Equipment
			10	9	8	7	6	5	4	3	2	1
Equipment Criticality	Shuts Down Entire Plant	10	100	90	80	70	60	50	40	30	20	10
	Shuts Down More Than One Line	9	90	81	72	63	54	45	36	27	18	9
	Shuts Down One Production Line	8	80	72	64	56	48	40	32	24	16	8
	Mobile Equipment	7	70	63	56	49	42	35	28	21	14	7
	Spared Production Equipment	6	60	54	48	42	36	30	24	18	12	6
	Support Equipment Spared	5	50	45	40	35	30	25	20	15	10	5
	Infrequently Used Equipment	4	40	36	32	28	24	20	16	12	8	4
	Miscellaneous Equipment	3	30	27	24	21	18	15	12	9	6	3
	Roads & Grounds	2	20	18	16	14	12	10	8	6	4	2
	Buildings & Offices	1	10	9	8	7	6	5	4	3	2	1

RIME Priority	Required Completion
90 - 100	Immediately
70 - 89	Within 14 days
40 - 69	Within 30 days
10 - 39	Within 60 days
1 - 9	Within 90 days

Weeks	RIME Increment
1	+5
2	+10
3	+15
4	+20
5	+25
6	+30